

Development of New Electrolytes for Lithium-Sulfur Batteries

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Overview and Relevance

This research work aims to develop new electrolytes and additives to enable sulfur as a high capacity and long cycle-life material for positive electrode and lithium metal as a negative electrode, to address three of the barriers of energy storage device for EV/PHEV application, insufficient energy density, poor cycle life performance, and poor calendar life.

Project started: FY2021

Project end date: FY2023 Percent complete: 50%

Total project funding

DOE share: \$1,350K, 100% FY22 funding \$450K FY23 planned funding \$450K

LBNL (Dr. Chenhui Zhu, Dr. Jinghua Guo and Dr. Wanli Yang,) UC Berkeley (Prof. Andrew Minor) General Motors (Dr. Mei Cai) Texas A&M University (Prof. Perla Balbuena) Oakridge National Laboratory (Dr. Gergely Nagy)

Conamix Inc. (Dr. Charlotte Hamilton)

Project Objective

Develop new electrolytes, additives and electrode compositions for Li-S battery with high ion-conductivity, stable towards polysulfide, and promoting the polysulfide affiliation with the electrode substrate to prevent polysulfide dissolution, and enabling dendrite-free lithium metal deposition.

Project Impact

To address the high cost and low energy-density of the Li-ion rechargeable batteries. The emerging Li-S batteries could be both high energy-density and low cost. This project enables the applications of low cost and abundant sulfur element as a major chemical component for electrical energy storage. This project will develop new approaches for electrolytes and electrode compositions of Li-S rechargeable batteries.

Approaches

Evaluate amphiphilic fluorinated new electrolytes for Li-S rechargeable battery. Use material design and synthesis, and materials engineering to develop improved electrolytes, sulfur cathodes and lithium metal anodes. Use advanced diagnostics such as synchrotron based X-ray diffractions, electron microscopy and battery testing to characterize the Li-S materials and systems.

- . Evaluate amphiphilic fluorinated new electrolytes and additives for Li-S battery. The properties of the ideal electrolytes for sulfur electrode would be high ion conductivity, be stable towards polysulfides, and can promote the polysulfides affiliation with the electrode substrate to prevent polysulfide dissolution.
- 2. Chemically modify the structures of the additives, electrolyte solvents and salts to increase electrolyte stability and ionic conductivity and to prevent polysulfide dissolution and promote polysulfides precipitation.
- 3. Use polymer composite technology to engineer the composite sulfur cathode and lithium anode to control ion transport in both the electrolyte and the electrodes.
- 4. Use synchrotron based X-ray diffractions to characterize the micro and nanostructure of the electrolyte, and use electron microscopy to characterize the morphology of the electrode.
- 5. Use classic electrochemical testing methods to characterize the Li-S battery performance based on this new class of electrolytes.

This work is in collaboration with the LBNL synchrotron facility - the Advanced Light Source to continue our effort to develop Li-S in situ electrochemical cell for the analysis of polysulfides dissolution and precipitation during electrochemical processes; and in collaboration with the LBNL National Center for Electron Microscopy to understand the micro and nanostructure transformations in Li-S chemistry.



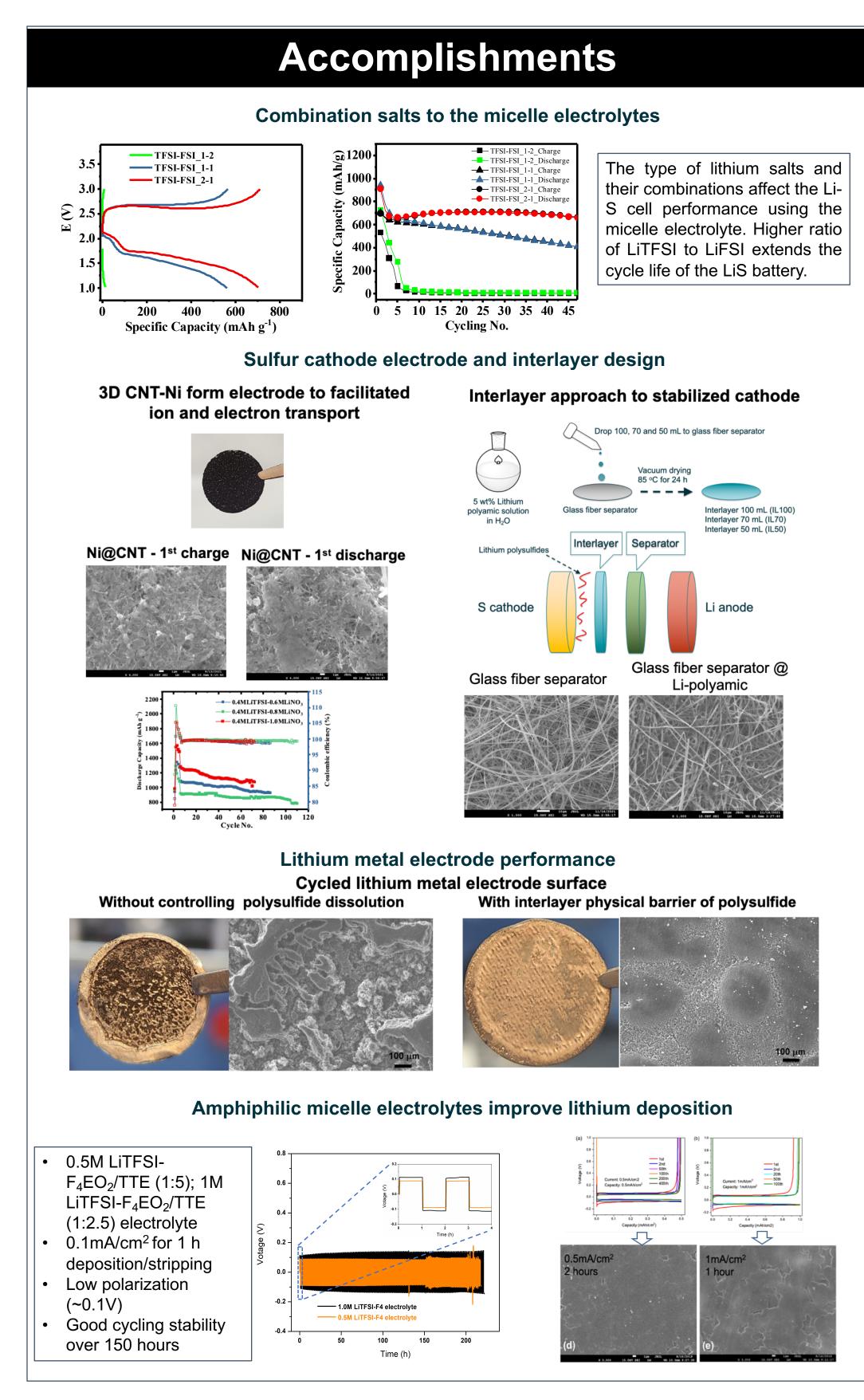
Barriers Addressed

Performance: Low energy density

Life: Poor cycle and calendar life

Cost: High materials and cell cost

Accomplishments **Milestones** 1. Measure the polysulfide dissolution in the new amphiphilic electrolytes. (Completed) 2. Map out the lithium ion diffusion path in sulfur materials. (Completed) 3. Develop optimized sulfur electrodes according to the electrolyte properties and lithium ion transport in sulfur materials. (Completed) 4. Investigate the lithium metal electrode properties in the Li-S cell. (Completed) 1. Synthesize and formulate amphiphilic electrolytes using combination solvents, salts and ionic liquids. (Q1, completed) 2. Sulfur positive electrode optimization to balance ionic and electronic conductivity, as well as dissolution and precipitations properties. (Q2, completed) 3. Implement at least one strategy to stabilized Li metal anode electrode. (Q3, on-going) 4. Combine the electrolyte, sulfur electrode, and Li metal stabilization strategies to achieve stable cell cycling. (Q4, not-yet-start) Amphiphilic fluorinated additives in hydrofluoroether (HFE) solvents Amphiphilic fluorinated additives: Bi-functional structure of lithiophilic head (EO) and lithiophobic tail (fluorocarbon) in a HFE solvent-1,1,2,2-Tetrafluoroethyl-2,2,3,3-Tetrafluoropropyl Ether (TTE) to improve the over all performance of the Li-S battery in all the three following aspects. 1. Electrolyte: Solvation mechanism based on micelle formation 2. Sulfur cathode: Polysulfide suppression in HFE solvents 3. Lithium metal anode: Li metal stabilization in HFE solvents Molecular structures Assembly structures Spherical micelle F₈EO₄ or F8 Synthetic Molecule Cylindrical micelles assembled into F_4EO_2 or F4hexagonal array **DOL** additive DOL lithophilic additive to the micelle electrolytes 1.0M LiTFSI in F4/TTE(1:2.5); 42% S loading cathode Good cycling stability up to 1200 mAh/g capacity with CE over 100% indicates very low level of polysulfide dissolution in this 0 10 20 30 40 50 60 70 80 90 100 110 120 130 system with DOL additive in the 0.5M LiTFSI in F4/TTE(1:5) with variable DOL; 42% S loading cathode electrolyte. The DOL tends to modulate the polysulfide 10% DOL dissolution to enhance ionic conduction in the sulfur cathode. • 10% DOL 200 400 600 800 1000 1200 1400



Collaboration & Coordination

Project ID: bat423

1. Lawrence Berkeley National Laboratory

In collaboration with synchrotron physicists Dr. Chenhui Zhu, Dr. Jinghua Guo and Dr. Wanli Yang to develop in situ cells in the beamline for the X-ray characterization to quantify the electrolyte micelle structures, polysulfide dissolution and precipitation.

2. UC Berkeley

In collaboration Prof. Andrew Minor to characterize the sulfur electrode 3D structure before and after cycling. We will use FIB and lift-out technology to prepare the cross-section of the composite electrode, and use TEM and SEM to analyze the micro and nanostructures. 3. Oak Ridge National Laboratory

In collaboration with Dr. Gergely Nagy at the Neutron Scattering Facility to character micro and nanostructures of the electrolytes. A proof-of-concept proposal was developed and approved. A full user proposal is currently under development.

4. Texas A&M University

Prof. Perla Balbuena's group conducts simulation on the polysulfide interaction with the electrode matrix in the new electrolyte. One of her students took a 3-month-stint in my group at Berkeley Lab to learn experimental details of Li-S battery. Prof. Balbuena is a BMR PI.

5. General Motors

General Motors will provide cell testing to verify the Li-S performance. GM is a partner of the VTO funded institution.

6. Conamix Inc.

Conamix is a sulfur cathodes materials solution startup company. Conamix is testing the amphiphilic electrolytes developed at Berkeley Lab.

Summary & Future Work

- Utilized amphiphilic fluorinated additives, hydrofluoroether solvents, and lithium salts based new electrolytes for Li-S battery.
- Developed and implemented diffraction characterization techniques to characterize the micelle solvation mechanism of the electrolyte.
- Characterized the polysulfides dissolution in the amphiphilic micelle electrolytes.
- Identified F₄EO₂:TTE and F₃EO₂:TTE electrolyte exhibiting superior cycling stability and high coulombic efficiency in both Li-Li cells and Li-S cells, and implemented a mixed DOL approach to improve performance.
- Implemented a cathode mesh current collector and interlayer strategy to enhance sulfur area loading.
- Future work is planned for further characterization of the new electrolytes as well as the S and Li electrodes after cycling in this new class of electrolytes, and develop Li metal surface stabilization strategy.

Future Work of Milestones for FY 2023 (Subject to change based on funding levels)

- 1. Measure the structure properties of the electrolytes using X-ray and neutron diffraction methods.
- 2. Measure the transport properties of the new electrolytes.
- 3. Further optimize the sulfur cathode electrode via materials synthesis and engineering to ensure sulfur cathode longevity.
- 4. Develop new polymer based lithium metal interface protections to prevent lithium dendrite formation. Go/No-Go: cycling lifetime at 300 cycles at over 1200 mAh/g-S utilization.

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